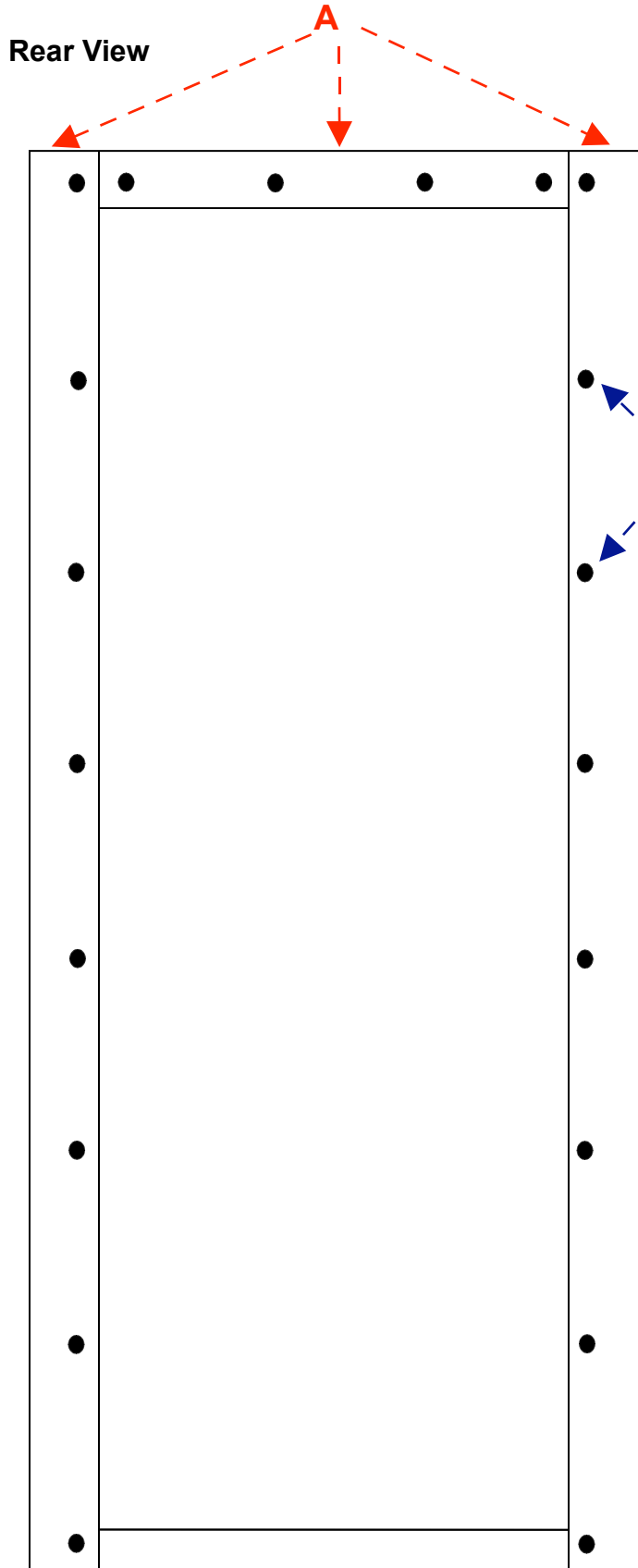


V SERIES INNER FLANGE DETAIL



INSTALLATION INSTRUCTIONS

V SERIES VAULT DOORS WITH REMOVEABLE INNER FLANGES

1. Remove inner flanges, if pre-installed (A).
2. Position door and frame (B) inside of existing rough opening. CAUTION: DO NOT OPEN DOOR UNTIL INNER FLANGES ARE RE-ATTACHED. DOOR COULD FALL AND CAUSE SERIOUS INJURY.
3. Re-attach inner flanges but do not completely tighten bolts (D). Hand tighten only.
4. Verify that door and frame are plumb and level to insure proper door operation. Shims may be necessary.
5. Tighten inner flange bolts (D), verify that all flanges are tight and making contact with wall. If there is space between inner surface of flange and the wall, shims may be necessary here as well to insure and maintain a tight fit.

LEGEND

- A:** REMOVABLE INNER FLANGES
- B:** MAIN FRAME
- C:** FIXED OUTER FLANGE
- D:** MACHINE BOLTS

